X10222 **TRIGGER MODULES | SINGLE PHASE | PHASE TO PHASE**



FC11AL

Up to 440V Universal Phase Angle Controller

CONTACT US: 0044 (0) 1704-516 501 ☑ enquiries@united-automation.com www.united-automation.com

KEY FEATURES:

- Versatile Power Control: \checkmark Supports phase-angle firing for triacs or thyristors up to 440V AC, ideal for inductive loads like transformers and motors.
- MONO-LINK[™] Firing System: Unique gate-togate firing method reduces wiring complexity and enhances reliability.
- High Isolation: Optocoupled output with a 4000Vrms isolation voltage ensures safe and stable operation.
- ✓ Adjustable Soft Start: Smoothly ramps up power delivery with an adjustable soft-start function (0-20 seconds), protecting sensitive equipment.
- Status LED.
- Durable and Safe.

APPLICATIONS:

Ideal for a wide range of industrial and commercial applications, including:

- Industrial Ovens
- Restaurant and Hospitality
- Quartz and Heat Lamps
- Moulders and Dryers
- Inductive Loads

YOU MUST READ THIS BEFORE INSTALLATION

ELECTRICAL SAFETY <u>/</u>

WARNING: RISK OF ELECTRIC SHOCK Always consult the Installation & Maintenance Instructions before connecting this product to the power supply. WARNING: Disconnect Power Before Servicing Ensure the electrical supply is safely disconnected before connecting to any supply, load, or control terminals

united automation WARNING: Installation by Qualified INSTALLATION REQUIREMENTS Personnel Only

This product must only be installed or fitted by a competent, qualified installer familiar with the relevant electrical standards and installation practices.

(\mathcal{X}) USER RESTRICTIONS

WARNING: Not for Use by Vulnerable Individuals This product is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they are supervised or instructed by a person responsible for their safety.

USAGE ENVIRONMENT WARNING: Industrial Use Only This is an industrial-grade product and is not intended for household use

HOT SURFACE WARNING <u>/ss</u> WARNING: Hot Surfaces

On certain models, surfaces marked with this symbol become hot during use. Avoid direct contact and follow all thermal safety precautions

More Info: https://united-automation.com/general-product-safety-regulation-gpsr/



The **FC11AL** is a versatile single-phase or phase-to-phase firing module designed for precise control of inductive loads through variable phase-angle modulation. With its adjustable signal matching and soft-start capabilities, this module is perfect for applications requiring smooth and controlled power delivery, such as ovens, hospitality equipment, heat lamps, and industrial dryers.

The FC11AL features the innovative **MONO-LINK™** firing system, which ensures reliable operation with minimal wiring, making it an ideal choice for environments where reliability and ease of installation are paramount. The module's fully enclosed design enhances safety and durability, making it suitable for industrial settings.

The FC11AL Phase-Angle Firing Module is the go-to solution for professionals seeking reliable, adjustable power control in demanding industrial and commercial applications. Its robust design, coupled with advanced features like the MONO-LINK™ system, ensures optimal performance and long-term durability.

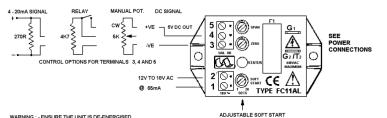
TECHNICAL SPECIFICATIONS				
	Signal Span Minimum	0 to 2V dc		
	Signal Span Maximum	0 to 25V dc		
	Signal zero offset	0 to 30% of span		
	dV/dt rating	100V/µs		
	Max. Gate/Line voltage	440V ac		
	Trigger isolation voltage	4000Vrms		
	Trigger output rating	0.8A		
	Storage temperature range	-20 to +85°C		
	AC input supply	12 to 18V ac @ 65mA		
	Auxiliary output	5V dc		
	Line Frequency	50/60 Hz		
	Operating temperature range	0 to +65°C		
	Adjustable soft start	0-20 seconds		
	Mono-link fuse	F100mA (HRC)		
	Manual potentiometer	2K, 5K or 10K		
	Power connections	6.3mm Amp tags		

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Up to 440V

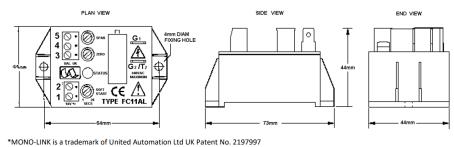
Universal Phase Angle Controller

INSTALLATION

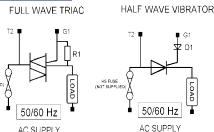


WARNING : - ENSURE THE UNIT IS DE-ENERGISED BEFORE REPLACING FUSES, OR WHEN NOT IN USE





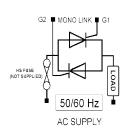
CONNECTIONS



AC SUPPLY R1-100R 1/4W (TYPICAL)

FULL WAVE THYRISTOR

D1-1N4007 (TYPICAL)



RECOMMENDATIONS

FUSING

It is recommended that semiconductor, fast-acting type fuses or circuit breakers (Semiconductor-MCB) be used for unit protection. On initial operation some loads may need an increased Factor of Safety (F of S) for unit and/or device protection. See the SRA datasheet for further information.

DOCUMENTS

Other documents available on request, which may be appropriate for your application:

Code	Identity	Description	
X10229	RFI	Filter recommendations: Addressing the EMC Directive	
X10213	ITA	Interaction: Uses for phase angle and for burst fire control	
X10255	SRA	RA Safety Requirements: Addressing the Low Voltage Directive (LVD) including, Thermal Data/Cooling, Live Parts Warning, Earthing Requirements and Fusing Recommendations	
P01.1	COS	UAL Conditions of Sale	

It is recommended that installation and maintenance of this equipment should be done with reference to the current edition of the I.E.T. regulations (BS7671) by suitably qualified/trained personnel. The regulations contain important requirements regarding the safety of electrical equipment. For International standards refer STANDARDS on D of C.

OPTIONAL EXTRAS

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Product Code	Product Description	
A-EN2010-30-S	RFI Filter	
T30201	Supply Transformer	
Z01062	Heatsink Compound Syringe (Must be applied while fitting)	
Note: When ordering a filter, the current at which the FC11AL/2 is to be used at will be required.		

PRODUCT CODE AND RELATED PRODUCT CODE

Product Code	Product Description
A31214	FC11ALL - Phase-Angle Firing Module



BMF House - Wight Moss Way, Southport Business Park Southport PR8 4HQ ENGLAND, UNITED KINGDOM 

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