## **Environmental Management Policy**

- Establish and maintain an environmental management system that complies with legislative requirements and conduct regular audits, report results and resolve non- conformance's
- Effectively communicate environmental policy to all employees and relevant suppliers
- Establish specific environmental related objectives, targets and management programmes, report results and manage associated actions
- Record and investigate all incidents and dangerous occurrences and take appropriate actions, report and review details at the management review meeting
- Ensure environmental management system documentation is effectively controlled
- Determine environmental aspects and impacts that are significant to the business
- Review identified activities / processes to determine control measures / procedures required to address each associated environmental impact and ensure required controls measures / procedures are clearly documented and effectively communicated to all associated employees
- Provide employees with training necessary to ensure they are able to complete their work activities in accordance with the relevant environment control methods and procedures
- Ensure that where ever possible materials that cause the minimum impact on the environment are used
- Ensure all waste generated is controlled through a waste management plan and is only handled and disposed of by appropriately licensed waste contractors
- Ensure all identified waste streams are stored so as to avoid contamination, damage to the environment, nuisance or risk to public and operatives
- Establish procedures that enable opportunities for recycling of waste materials or re-use of waste or surplus materials to be fully exploited
- Establish controls / procedures that reduce risk of contaminating watercourse, drains or sewers resulting from storage, decanting spillage of liquids, conducting specific manufacturing operations / processes and maintenance of plant and equipment
- Establish controls / procedures to reduce levels of noise, dust, odour and emissions resulting from storage of materials, decanting or spillage of liquids, general site activities including traffic movements and specific manufacturing activities / processes
- Where necessary inform local residents / businesses of actions being taken to minimise nuisance and procedures they can follow to express their concerns
- Establish controls / procedures that will enable levels of water consumption to be accurately controlled and consumption minimised and that will reduce water losses / wastage
- Use energy efficient and environmentally friendly machines, plant and equipment
- Establish controls / procedures necessary to ensure the energy efficient operation of vehicles, plant and equipment
- Ensure all machines, plant, equipment and vehicles are maintained in good working order to ensure efficient energy consumption